

CLAIMS

1. Paper characterized in that it comprises a pattern (23) embossed on at least one side, the said pattern (23) being constituted by the combination of at least one ground (24) and at least one inlaid area (25), at least one of the grounds and at least one of the inlaid areas having wefts with different slants and shapes.
2. Paper according to claim 1, characterized in that the ground does not comprise a weft whereas at least two areas have wefts with different slants and shapes.
3. Paper according to claim 1, characterized in that the ground comprises dots aligned in a first series of parallel rows and in a second series of parallel rows, the first series forming a given angle α with the second series.
4. Paper according to claim 1 characterized in that the ground comprises a series of parallel rows of dashes.
5. Paper according to any one of claims 1 to 4, characterized in that the inlaid areas each comprise series of parallel rows of dashes, the series of dashes in one area slanting in relation to the series in the other area.
6. Paper according to any one of the claims 1 to 5, characterized in that it has a grammage higher than 100 gsm, preferably higher than 160 gsm.
7. Paper according to any one of claims 1 to 5, characterized in that it is inked to accentuate the embossed shape of at least one of the inlaid areas.
8. Process for making a paper according to any one of claims 1 to 7, characterized in that the paper is made on a cylinder paper machine, and

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the embossed pattern is obtained by the imprint of a cloth (39) placed directly on the cylinder (35), or in place of the pick-up felt, or in place of the upper felt on the wet presses, said cloth (39) being woven and comprising a pattern, said pattern being constituted by a combination of at least one ground and at least one inlaid area, the ground and the inlaid area having wefts with different slants and shapes.

9. Process for making a paper according to any one of the claims 1 to 7, characterized in that the paper is made on a cylinder paper machine or Foudrinier machine and the embossed pattern is obtained by means of a roller (45) which extend on the whole width of the machine.

10. Process for making a paper according to any one of the claims 1 to 7 characterized in that the pattern is made outside the machine by means of a graining roller (46) on a paper comprising a grain made on the machine by a traditional method.

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11. Cloth to be used in a process of making a paper according to claim 8, characterized in that it is woven and has a pattern, said pattern being constituted by the combination of at least one ground and at least one inlaid area, the ground and the inlaid area having wefts with different slants and shapes.

12. Cloth according to claim 11, characterized in that it is woven in a single piece comprising the ground and at least one inlaid area.

13. Cloth according to claim 11, characterized in that it is constituted by a ground having a weft with a certain slant, in which one or several areas have been cut out and replaced by one or several inlaid areas with a weft slanting in a different direction from that of the ground, the areas being assembled by

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